

MATERIAL SAFETY DATA SHEET

SOLUJET®

Prepared to U.S. OSHA, CMA, ANSI, Canadian WHMIS, Australian WorkSafe, Japanese Industrial Standard JIS Z 7250:2000, and European Union REACH Regulations



SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: **SOLUJET®**
CHEMICAL FAMILY NAME: Detergent
PRODUCT USE: Low – Foaming Phosphate Free Critical - cleaning liquid detergent for laboratory, healthcare and industrial applications.
U.N. NUMBER: UN 1760
U.N. DANGEROUS GOODS CLASS: CORROSIVE LIQUID, n.o.s. (Potassium Hydroxide)
SUPPLIER/MANUFACTURER'S NAME: Alconox, Inc.
ADDRESS: 30 Glenn St., Suite 309, White Plains, NY 10603. USA
EMERGENCY PHONE: **TOLL-FREE in USA/Canada** 800-255-3924
International calls 813-248-0585
BUSINESS PHONE: 914-948-4040
DATE OF PREPARATION: May 2011
DATE OF LAST REVISION: February 2008

SECTION 2 - HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: This product is a clear liquid with a slight chlorine odor. Exposure can be irritating to eyes, respiratory system and skin. This product is corrosive and could cause burns to skin and eyes. It is a non-flammable liquid. The Environmental effects of this product have not been investigated.

US DOT SYMBOLS



CANADA (WHMIS) SYMBOLS



EUROPEAN and (GHS) Hazard Symbols



Signal Word: **Warning!**

EU LABELING AND CLASSIFICATION:

Classification of the substance or mixture according to Regulation (EC) No1272/2008 Annex 1
EC# 231-791-2 This substance is not classified in the Annex I of Directive 67/548/EEC
CAS# 6132-04-3 Not listed in chemical inventory
EC# 215-181-3 Index # 019-002-00-8
EC# 215-687-4 This substance is not classified in the Annex I of Directive 67/548/EEC
EC# 249-244-1 This substance is not classified in the Annex I of Directive 67/548/EEC
EC# 208-407-7 This substance is not classified in the Annex I of Directive 67/548/EEC

GHS Hazard Classification(s):

Skin Irritant Category 2
Eye Irritant Category 2

Hazard Statement(s):

H302: Harmful if swallowed
H315: Causes skin irritation
H319: Causes serious eye irritation

Precautionary Statement(s):

P260: Do not breath dust/fume/gas/mist/vapors/spray
P264: Wash hands thoroughly after handling
P271: Use only in well ventilated area.
P280: Wear protective gloves/protective clothing/eye protection/face protection/

Hazard Symbol(s):

[C] Corrosive, [Xn] Harmful

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Risk Phrases:

R22: Harmful if swallowed
R34: Causes burns
R36/38: Irritating to eyes and skin

Safety Phrases:

S2: Keep out of the reach of children
S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S36/37: Wear suitable protective clothing and gloves.
S46: If swallowed, seek medical advice immediately and show label

HEALTH HAZARDS OR RISKS FROM EXPOSURE:

ACUTE: Exposure to this product may cause irritation of the eyes with redness and swelling. Contact with skin may cause chemical burns and/or irritation with redness and swelling. Inhalation of this product may cause irritation to the respiratory tract. Ingestion may cause gastrointestinal irritation including pain, vomiting or diarrhea.

CHRONIC: None known

TARGET ORGANS:

ACUTE: Eye, respiratory System, Skin

CHRONIC: None Known

SECTION 3 - COMPOSITION and INFORMATION ON INGREDIENTS

| HAZARDOUS INGREDIENTS: | CAS # | EINECS # | ICSC # | WT % | HAZARD CLASSIFICATION; RISK PHRASES |
|---|------------|------------|------------|----------|---|
| Water | 7732-18-5 | 231-791-2 | Not Listed | 50 – 70% | HAZARD CLASSIFICATION: None RISK PHRASES: None |
| Sodium Citrate, Dihydrate | 6132-04-3 | Not Listed | Not Listed | 5 – 15% | HAZARD CLASSIFICATION: None RISK PHRASES: None |
| Potassium Hydroxide | 1310-58-3 | 215-181-3 | 0357 | 1 - 10% | HAZARD CLASSIFICATION: [Xn] Harmful, [C] Corrosive RISK PHRASES: R22, R34 |
| Sodium Silicate | 1344-09-8 | 215-687-4 | Not Listed | 2 – 7% | HAZARD CLASSIFICATION: None RISK PHRASES: None |
| Octenylsuccinic Acid | 28805-58-5 | 249-244-1 | Not Listed | 1 – 3% | HAZARD CLASSIFICATION: None RISK PHRASES: None |
| Sodium Gluconate | 527-07-1 | 208-407-7 | Not Listed | 1 – 3% | HAZARD CLASSIFICATION: None RISK PHRASES: None |
| Balance of other ingredients are non-hazardous or less than 1% in concentration (or 0.1% for carcinogens, reproductive toxins, or respiratory sensitizers). | | | | | |

NOTE: ALL WHMIS required information is included in appropriate sections based on the ANSI Z400.1-2004 format. This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR, EU Directives and the Japanese Industrial Standard *JIS Z 7250: 2000*.

SECTION 4 - FIRST-AID MEASURES

Contaminated individuals of chemical exposure must be taken for medical attention if any adverse effect occurs. Rescuers should be taken for medical attention, if necessary. Take copy of label and MSDS to health professional with contaminated individual.

EYE CONTACT: If product enters the eyes, open eyes while under gentle running water for at least 15 minutes. Seek medical attention.

SKIN CONTACT: Wash skin thoroughly after handling. Seek medical attention if irritation develops and persists. Remove contaminated clothing. Launder before re-use.

INHALATION: If breathing becomes difficult, remove victim to fresh air. If necessary, use artificial respiration to support vital functions. Seek medical attention if breathing difficulty continues.

INGESTION: If product is swallowed, call physician or poison control center for most current information. If professional advice is not available, do not induce vomiting. Never induce vomiting or give diluents (milk or water) to someone who is unconscious, having convulsions, or who cannot swallow. Seek medical advice. Take a copy of the label and/or MSDS with the victim to the health professional.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Pre-existing skin, or eye problems may be aggravated by prolonged contact.

RECOMMENDATIONS TO PHYSICIANS: Treat symptoms and reduce over-exposure.

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SECTION 5 - FIRE-FIGHTING MEASURES

FLASH POINT:

AUTOIGNITION TEMPERATURE:

FLAMMABLE LIMITS (in air by volume, %):

FIRE EXTINGUISHING MATERIALS:

UNUSUAL FIRE AND EXPLOSION HAZARDS:

Explosion Sensitivity to Mechanical Impact:

Explosion Sensitivity to Static Discharge:

SPECIAL FIRE-FIGHTING PROCEDURES:

Non-Flammable

Not Applicable

Lower (LEL): Not Applicable Upper (UEL): Not Applicable

As appropriate for surrounding fire. Carbon dioxide, foam, dry chemical, halon, or water fog.

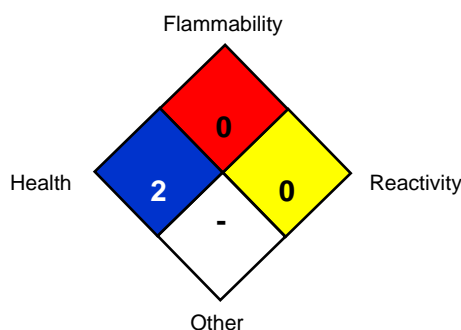
Containers exposed to intense heat may rupture.

Not Available

Not Available

Incipient fire responders should wear eye protection. Structural firefighters must wear Self-Contained Breathing Apparatus and full protective equipment. Isolate materials not yet involved in the fire and protect personnel. Move containers from fire area if this can be done without risk; otherwise, cool with carefully applied water spray. If possible, prevent runoff water from entering storm drains, bodies of water, or other environmentally sensitive areas.

NFPA RATING SYSTEM



HMS RATING SYSTEM

| HAZARDOUS MATERIAL IDENTIFICATION SYSTEM | | | |
|--|-------------|-------|------------|
| HEALTH HAZARD (BLUE) | 2 | | |
| FLAMMABILITY HAZARD (RED) | 0 | | |
| PHYSICAL HAZARD (YELLOW) | 0 | | |
| PROTECTIVE EQUIPMENT | | | |
| EYES | RESPIRATORY | HANDS | BODY |
| | See Sect 8 | | See Sect 8 |
| For Routine Industrial Use and Handling Applications | | | |

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic hazard

SECTION 6 - ACCIDENTAL RELEASE MEASURES

SPILL AND LEAK RESPONSE: Personnel should be trained for spill response operations.

SPILLS: Contain spill if safe to do so. Prevent entry into drains, sewers, and other waterways. Soak up with an absorbent material and place in an appropriate container for disposal. Dispose of in accordance with applicable Federal, State, and local procedures (see Section 13, Disposal Considerations).

SECTION 7 - HANDLING and STORAGE

WORK PRACTICES AND HYGIENE PRACTICES: As with all chemicals, avoid getting this product ON YOU or IN YOU. Wash thoroughly after handling this product. Do not eat, drink, smoke, or apply cosmetics while handling this product. Avoid breathing vapors, mists/sprays generated by this product. Use in a well-ventilated location. Remove contaminated clothing immediately.

STORAGE AND HANDLING PRACTICES: Containers of this product must be properly labeled. Store containers in a cool, dry location. Keep container tightly closed when not in use. Store away from incompatible materials.

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SECTION 8 - EXPOSURE CONTROLS - PERSONAL PROTECTION

EXPOSURE LIMITS/GUIDELINES:

| Chemical Name | CAS# | ACGIH TWA | OSHA TWA | SWA |
|---------------------------|------------|---------------------|---------------------|---------------------|
| Water | 7732-18-5 | Not Listed | Not Listed | Not Listed |
| Sodium Citrate, Dihydrate | 6132-04-3 | Not Listed | Not Listed | Not Listed |
| Potassium Hydroxide | 1310-58-3 | 2 mg/m ³ | 2 mg/m ³ | 2 mg/m ³ |
| Sodium Silicate | 1344-09-8 | Not Listed | Not Listed | Not Listed |
| Octenylsuccinic Acid | 28805-58-5 | Not Listed | Not Listed | Not Listed |
| Sodium Gluconate | 527-07-1 | Not Listed | Not Listed | Not Listed |

Currently, International exposure limits are not established for the components of this product. Please check with competent authority in each country for the most recent limits in place.

VENTILATION AND ENGINEERING CONTROLS: Use with adequate ventilation to ensure exposure levels are maintained below the limits provided below. Use local exhaust ventilation to control airborne dust. Ensure eyewash/safety shower stations are available near areas where this product is used.

The following information on appropriate Personal Protective Equipment is provided to assist employers in complying with OSHA regulations found in 29 CFR Subpart I (beginning at 1910.132) or equivalent standard of Canada, or standards of EU member states (including EN 149 for respiratory PPE, and EN 166 for face/eye protection), and those of Japan. Please reference applicable regulations and standards for relevant details.

RESPIRATORY PROTECTION: Maintain airborne contaminant concentrations below guidelines listed above, if applicable. If necessary, use only respiratory protection authorized in the U.S. Federal OSHA Respiratory Protection Standard (29 CFR 1910.134), equivalent U.S. State standards, Canadian CSA Standard Z94.4-93, the European Standard EN149, or EU member states.

EYE PROTECTION: Safety glasses. If necessary, refer to U.S. OSHA 29 CFR 1910.133 or appropriate Canadian Standards.

HAND PROTECTION: Use chemical resistant gloves to prevent skin contact. If necessary, refer to U.S. OSHA 29 CFR 1910.138 or appropriate Standards of Canada.

BODY PROTECTION: Use body protection appropriate to prevent contact (e.g. lab coat, overalls). If necessary, refer to appropriate Standards of Canada, or appropriate Standards of the EU, Australian Standards, or relevant Japanese Standards.

SECTION 9 - PHYSICAL and CHEMICAL PROPERTIES

| | |
|--|---|
| PHYSICAL STATE: | Liquid |
| APPEARANCE & ODOR: | Clear colorless liquid with a slight chlorine odor. |
| ODOR THRESHOLD (PPM): | Not Available |
| VAPOR PRESSURE (mmHg): | 17 @ 20°C (68°F) |
| VAPOR DENSITY (AIR=1): | >1 |
| BY WEIGHT: | Not Available |
| EVAPORATION RATE (nBuAc = 1): | <1 |
| BOILING POINT (C°): | 100°C (212°F) |
| FREEZING POINT (C°): | Not Applicable. |
| pH: | 12.4 (1% solution) |
| SPECIFIC GRAVITY 20°C: (WATER =1) | 1.28 |
| SOLUBILITY IN WATER (%) | Complete |
| COEFFICIENT OF WATER/OIL DIST.: | Not Available |
| VOC: | None |
| CHEMICAL FAMILY: | Detergent |

SECTION 10 - STABILITY and REACTIVITY

STABILITY: Product is stable

DECOMPOSITION PRODUCTS: When heated to decomposition this product produces Oxides of carbon (COx), and Hydrocarbons.

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MATERIALS WITH WHICH SUBSTANCE IS INCOMPATIBLE: Strong acids, and strong oxidizing agents.

HAZARDOUS POLYMERIZATION: Will not occur.

CONDITIONS TO AVOID: Contact with incompatible materials.

SECTION 11 - TOXICOLOGICAL INFORMATION

TOXICITY DATA: Toxicity data is not available for mixture:

CAS# 1310-58-3 LD50 Oral (Rat) 273 mg/kg

CAS# 1344-09-8 LD50 Oral (Rat) 1960 mg/kg

SUSPECTED CANCER AGENT: None of the ingredients are found on the following lists: FEDERAL OSHA Z LIST, NTP, CAL/OSHA, IARC and therefore is not considered to be, nor suspected to be a cancer-causing agent by these agencies.

IRRITANCY OF PRODUCT: Contact with this product can be irritating to exposed skin, eyes and respiratory system.

SENSITIZATION OF PRODUCT: This product is not considered a sensitizer.

REPRODUCTIVE TOXICITY INFORMATION: No information concerning the effects of this product and its components on the human reproductive system.

SECTION 12 - ECOLOGICAL INFORMATION

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

ENVIRONMENTAL STABILITY: No Data available at this time.

EFFECT OF MATERIAL ON PLANTS or ANIMALS: No evidence is currently available on this product's effects on plants or animals.

EFFECT OF CHEMICAL ON AQUATIC LIFE: No evidence is currently available on this product's effects on aquatic life.

SECTION 13 - DISPOSAL CONSIDERATIONS

PREPARING WASTES FOR DISPOSAL: Waste disposal must be in accordance with appropriate Federal, State, and local regulations, those of Canada, Australia, EU Member States and Japan.

SECTION 14 - TRANSPORTATION INFORMATION

US DOT; IATA; IMO; ADR:

THIS PRODUCT IS HAZARDOUS AS DEFINED BY 49 CFR 172.101 BY THE U.S. DEPARTMENT OF TRANSPORTATION.

PROPER SHIPPING NAME: Corrosive Liquid, n.o.s. (Potassium Hydroxide)

HAZARD CLASS NUMBER and DESCRIPTION: Class 8 Corrosive material

UN IDENTIFICATION NUMBER: UN1760

PACKING GROUP: PGII

DOT LABEL(S) REQUIRED: Corrosive

NORTH AMERICAN EMERGENCY RESPONSE GUIDEBOOK NUMBER (2004): 154

MARINE POLLUTANT: None of the ingredients are classified by the DOT as a Marine Pollutant (as defined by 49 CFR 172.101, Appendix B)

U.S. DEPARTMENT OF TRANSPORTATION (DOT) SHIPPING REGULATIONS:

This product is classified as dangerous goods, per U.S. DOT regulations, under 49 CFR 172.101.

TRANSPORT CANADA, TRANSPORTATION OF DANGEROUS GOODS REGULATIONS:

This product is classified as Dangerous Goods, per regulations of Transport Canada.

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA):

This product is classified as Dangerous Goods, by rules of IATA:

INTERNATIONAL MARITIME ORGANIZATION (IMO) DESIGNATION:

This product is classified as Dangerous Goods by the International Maritime Organization.

EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY ROAD (ADR):

This product is classified by the United Nations Economic Commission for Europe to be dangerous goods.

SECTION 15 - REGULATORY INFORMATION

UNITED STATES REGULATIONS

SARA REPORTING REQUIREMENTS: This product is not subject to the reporting requirements of Sections 302, 304 and 313 of Title III of the Superfund Amendments and Reauthorization Act., as follows: None

TSCA: All components in this product are listed on the US Toxic Substances Control Act (TSCA) inventory of chemicals.

SARA 311/312:

Acute Health: Yes

Chronic Health: No

Fire: No

Reactivity: No

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U.S. SARA THRESHOLD PLANNING QUANTITY: There are no specific Threshold Planning Quantities for this product. The default Federal MSDS submission and inventory requirement filing threshold of 10,000 lb (4,540 kg) may apply, per 40 CFR 370.20.

U.S. CERCLA REPORTABLE QUANTITY (RQ): Potassium Hydroxide CAS# 1310-58-3 - 1,000 Lbs.

CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65): None of the ingredients are on the California Proposition 65 lists.

CANADIAN REGULATIONS:

CANADIAN DSL/NDL INVENTORY STATUS: All of the components of this product are on the DSL Inventory

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA) PRIORITIES SUBSTANCES LISTS: No component of this product is on the CEPA First Priorities Substance Lists.

CANADIAN WHMIS CLASSIFICATION and SYMBOLS: This product is categorized as a Controlled Product, Hazard Class E as per the Controlled Product Regulations

EUROPEAN ECONOMIC COMMUNITY INFORMATION:

EU LABELING AND CLASSIFICATION:

Classification of the mixture according to Regulation (EC) No1272/2008. See section 2 for details.

AUSTRALIAN INFORMATION FOR PRODUCT:

AUSTRALIAN INVENTORY OF CHEMICAL SUBSTANCES (AICS) STATUS: All components of this product are listed on the AICS.

STANDARD FOR THE UNIFORM SCHEDULING OF DRUGS AND POISONS: Not applicable.

JAPANESE INFORMATION FOR PRODUCT:

JAPANESE MINISTER OF INTERNATIONAL TRADE AND INDUSTRY (MITI) STATUS: The components of this product are not listed as Class I Specified Chemical Substances, Class II Specified Chemical Substances, or Designated Chemical Substances by the Japanese MITI.

INTERNATIONAL CHEMICAL INVENTORIES:

Listing of the components on individual country Chemical Inventories is as follows:

| | |
|---|--------|
| Asia-Pac: | Listed |
| Australian Inventory of Chemical Substances (AICS): | Listed |
| Korean Existing Chemicals List (ECL): | Listed |
| Japanese Existing National Inventory of Chemical Substances (ENCS): | Listed |
| Philippines Inventory of Chemicals and Chemical Substances (PICCS): | Listed |
| Swiss Giftlist List of Toxic Substances: | Listed |
| U.S. TSCA: | Listed |

SECTION 16 - OTHER INFORMATION

PREPARED BY: Paul Eigbrett Global Safety Management, 10006 Cross Creek Blvd. Suite 440, Tampa, FL 33647

Disclaimer: To the best of Alconox, Inc. knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness is not guaranteed and no warranties of any type either express or implied are provided. The information contained herein relates only to this specific product.

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ANNEX:

IDENTIFIED USES OF SOLUJET® AND DIRECTIONS FOR USE

Used to clean: Pharmaceutical process equipment, water testing labware, phosphate sensitive lab equipment cleaning, hospital instruments, optical components, pharmaceutical apparatus, cosmetics manufacturing equipment, tissue culture ware, plate glass, metal castings, forgings and stampings, industrial parts, animal cages, electronic components, tanks and reactors. USDA authorized category A1 for use in food contact surface cleaning. FDA certified.

Used to remove: Soil, radioisotopes, radioactivity, organics, grit, grime, slime, grease, tars, resins, fats, oils, blood, tissue, particulates, inorganic residues, chemical and solvents.

Surfaces cleaned: Recommended for glass, stainless steel, Teflon®, ceramic, cement and alkali resistant plastics and metals such as stainless steel. SoluJet is inhibited for Aluminum. Corrosion testing is advisable. Clean-in place, laboratory warewashers, dishwashers, washer-sterilizers, washer-sanitizers, cart washers, spray washers, electrocleaning, ultrasonic cleaners, and manual cleaning if proper skin and eye protection is used.

Directions: Follow machine manufacturers directions. Not intended for powder detergent receptacles. If available, use liquid detergent reservoir, connecting tubes or metering pump. In general, use 1/2 - 1% solution in hot water wash cycle (1 ¼ - 2 ½ Tbsp. per gal., ¾ - 1 ¼ oz. per gal. or 5-10 ml per liter--most machines need 2 ½ oz. added at a typical 2 gal. wash cycle). For soak, circulate or ultrasonic use, make a 1% solution in cold, warm or hot water. For difficult soils, raise water temperature and use more detergent. Wear protective gloves and eyewear when handling. RINSE THOROUGHLY--preferably with running water. For critical cleaning, do final or all rinsing in distilled, deionized or purified water. For food contact surfaces, rinse with potable water. Used on a range of alkali resistant glass, ceramic, plastic and metal surfaces. Corrosion testing is advisable.